



Dart Aerospace Ltd.
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Canada

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U/R

SAD 19/07/04

D412-724-043
Job Sheet R197296



Part No: D412-724-043

Job Qty: 1 pcs

Part Name: Head Rest Assembly, LH



Part Weight: 0 lbs

Status: New

Job Created: 7/4/19

Job Tracking No:

Due Date: 7/5/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: URF 19-568 DWG REV a SHEET 5 IPP Rev:A 04.09.08 New Issue KJ/JLM

Ship Via:

POSITIVE RECALL

EFFECTIVE 19/07/04

AUTH SAD

RELEASED

DATE 19/07/04

Priority: Medium

DAS
55
9-89

S195830

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/5/19		0.00	0.00	Packaging 1 - 1		L 19.07.04
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Remove pop pins BLBS-0016
replace pop pins per Marcel



Container No: S195830



Part: D412-724-043

Job No: R197296

Serial No/Batch: S195830

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA04-11 Issue 1 Date: 07/04/19

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120	QC 4	1 pcs	7/5/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	SMB 19/7/04
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	SMB 19/7/04
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	7/5/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	7/5/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D412-724-043 Location : FG017

135 - Document Control. If D412-724-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-

041 CHG001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-724-043	Head Rest Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	519503

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D412-724-043	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/4/19 10:56 AM dart.lacelle.linda



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D412-724-043
Job Sheet 193750



POSITIVE RECALL
EFFECTIVE
RELEASED
AUTH
DATE

Part No: D412-724-043

Job Qty: 1 pcs

Part Name: Head Rest Assembly, LH



Part Weight: 0 lbs

Status: New

DAS Priority: Medium

Job Created: 4/22/19

Job Tracking No:

35

Due Date: 5/6/19

Created By: Marie Lajeunesse

9-89

Type: SOLD

Description:

Note: DWG REV a SHEET 5 IPP Rev:A 04.09.08 New Issue KJ/JLM

Ship Via:

chg 001

DATE
21
0-89

Bill of Materials

see attachment

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
28
9-89



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Container No: S195013



Part: D412-724-043

Job No: 193750

Serial No/Batch: S195013

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA04-11 Issue 1 Date: 07/02/19

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	5/6/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	75
					QC 4 - 46	9-89
					QC 4 - 68	
125	DC - 1 - B4B	1 pcs	5/6/19	0.00 0.00	DC - 1 - B4B	DAC 21
					DC - 2 - B4B	9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	5/6/19	0.00 0.00	Packaging 3 - 1 - B4B	JUL 02 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	75
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	JUL 02 2019
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	5/6/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAC
					QC 21 - SA - 53	21
Part Op 110 - Pick Kit						JUL 02 2019
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
125 - Document Control						
130 - Identify as per dwg & Stock Location:						
140 - QC21- Final Inspection - Work Order Release						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	Fm137307
D3303-041	Head Rest	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182205
D3304-043	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F158488

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	4	365	0
	D3303-041	1	1	0
	D3304-043	1	6	0

Part Specifications				
Specifications could not be found.				

Plex 4/22/19 11:21 AM Dart.lajeunesse.marie

BLBS - 0416
 M137339
 156101 1x SF556?

J127133
 195830 - 043
 J130509
 195828 - 044